

MFH-RAPTOR *Mini*

Small Diameter High Feed End Mills & Face Mills

Expanded Lineup

New MFH-Mini face mills now available in 1.500" and 2.000" diameters

Higher Productivity

Double-sided 4-edge inserts will save money and increase productivity

Advanced Coating Technology

MEGACOAT NANO Coating technology increases tool life when machining difficult-to-cut materials



MEGACOAT NANO
PR1525

First Choice for Carbon Steel and Alloy Steel

MEGACOAT NANO
PR1535

First Choice for Titanium and
Austenitic Stainless Steel

CVD Coated Carbide
CA6535

First Choice For Heat-Resistant Alloys and
Martensitic Stainless Steel



MFH-Mini Face Mill Kits

Includes (1) Cutter and (10) Inserts

Choose your Cutter and Insert Grade

Pick 1 Cutter Part Number		Cutting Dia.	No. of Insert Pockets	Insert Part Number See Page 7	Pick 1 Insert Grade	Kit Part Number (Use when Ordering)	Kit Price \$CAD
Face Mills	MFH 1500R-03-5T	1.500"	5	LOGU030310ER-GM	PR1525	MFH1500R035T KIT1	\$430.00
					PR1535	MFH1500R035T KIT2	
					CA6535	MFH1500R035T KIT3	
	MFH 1500R-03-6T	1.500"	6	LOGU030310ER-GM	PR1525	MFH1500R036T KIT1	\$440.00
					PR1535	MFH1500R036T KIT2	
					CA6535	MFH1500R036T KIT3	
	MFH 2000R-03-8T	2.000"	8	LOGU030310ER-GM	PR1525	MFH2000R038T KIT1	\$600.00
					PR1535	MFH2000R038T KIT2	
					CA6535	MFH2000R038T KIT3	



E.M. PRECISE TOOL Ltd.

CUTTING TOOLS • PRECISION TOOLS • COOLANTS

216A Arvin Avenue Stoney Creek, Ontario, Canada L8E 2L8

P: 1.905.664.2644 • TF: 1.800.267.7569 • EMAIL: info@emprecise.com

All 2019 Winter / Spring Offers Valid through June 30, 2019

All promotional items are available exclusively through Authorized North American Kyocera Precision Tool Distributors.

Please use specified Kit Part Number in product tables when placing orders. To locate a distributor visit www.kyoceraprecisiontools.com/locate. Prices shown valid in Canada only.



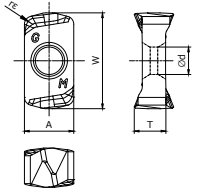
MFH-Mini End Mill Kits

Includes (1) Cutter and (10) Inserts

Choose your Cutter and Insert Grade

	Pick 1 Cutter Part Number	Cutting Dia.	No. of Insert Pockets	Insert Part Number See Below	Pick 1 Insert Grade	Kit Part Number (Use when Ordering)	Kit Price \$CAD
End Mills Standard Shank (Weldon)	MFH 0625-W625-03-2T-3	0.625"	2	LOGU030310ER-GM	PR1525	MFH0625W625032T3 KIT1	\$300.00
					PR1535	MFH0625W625032T3 KIT2	
					CA6535	MFH0625W625032T3 KIT3	
	MFH 0750-W750-03-3T-4	0.750"	3	LOGU030310ER-GM	PR1525	MFH0750W750033T4 KIT1	\$350.00
					PR1535	MFH0750W750033T4 KIT2	
					CA6535	MFH0750W750033T4 KIT3	
	MFH 1000-W100-03-4T47	1.000"	4	LOGU030310ER-GM	PR1525	MFH1000W100034T47 KIT1	\$360.00
					PR1535	MFH1000W100034T47 KIT2	
					CA6535	MFH1000W100034T47 KIT3	
	MFH 1000-W100-03-5T47	1.000"	5	LOGU030310ER-GM	PR1525	MFH1000W100035T47 KIT1	\$390.00
					PR1535	MFH1000W100035T47 KIT2	
					CA6535	MFH1000W100035T47 KIT3	
	MFH 1250-W125-03-5T-5	1.250"	5	LOGU030310ER-GM	PR1525	MFH1250W125035T5 KIT1	\$400.00
					PR1535	MFH1250W125035T5 KIT2	
					CA6535	MFH1250W125035T5 KIT3	
	MFH 1250-W125-03-6T-5	1.250"	6	LOGU030310ER-GM	PR1525	MFH1250W125036T5 KIT1	\$420.00
					PR1535	MFH1250W125036T5 KIT2	
					CA6535	MFH1250W125036T5 KIT3	
End Mills Standard Shank (Cylindrical)	MFH 0625-S625-03-2T-6	0.625"	2	LOGU030310ER-GM	PR1525	MFH0625S625032T6 KIT1	\$330.00
					PR1535	MFH0625S625032T6 KIT2	
					CA6535	MFH0625S625032T6 KIT3	
	MFH 0750-S750-03-3T65	0.750"	3	LOGU030310ER-GM	PR1525	MFH0750S750033T65 KIT1	\$360.00
					PR1535	MFH0750S750033T65 KIT2	
					CA6535	MFH0750S750033T65 KIT3	
	MFH 1000-S100-03-4T-7	1.000"	4	LOGU030310ER-GM	PR1525	MFH1000S100034T7 KIT1	\$420.00
					PR1535	MFH1000S100034T7 KIT2	
					CA6535	MFH1000S100034T7 KIT3	
	MFH 1250-S125-03-5T-8	1.250"	5	LOGU030310ER-GM	PR1525	MFH1250S125035T8 KIT1	\$440.00
					PR1535	MFH1250S125035T8 KIT2	
					CA6535	MFH1250S125035T8 KIT3	

MFH-RAPTOR Mini Inserts

Usage Classification	P	Carbon Steel / Alloy Steel					★		
		Mold Steel					★		
★ Roughing / 1st Choice ☆ Roughing / 2nd Choice (When hardness is under 45HRC)	M	Austenitic Stainless Steel					★	☆	
		Martensitic Stainless Steel					☆		★
	S	Heat Resistant Alloy (Ni-base)					☆		★
		Titanium Alloy (Ti-6Al-4V)					★		
Insert	Part Number	Dimensions (in)					MEGACOAT NANO		CVD Coating
		A	T	Ød	W	rE	PR1535	PR1525	CA6535
 General Purpose	 LOGU 030310ER-GM	0.244	0.156	0.136	0.469	0.039	●	●	●

● : U.S. Stock

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